

<b>Bore</b>	4.125"
<b>Bore &amp; Stroke</b>	4.200" x 4.000" Max Recommended
<b>Cam Journal OD</b>	Standard SBC - 1.869
<b>Cam Plug</b>	2.375" Dia. Cup Plug
<b>Cylinder Wall Thickness</b>	.275" min @ 4.200" Bore
<b>Deck Height</b>	9.000"
<b>Deck Thickness</b>	.675" Min
<b>Fuel Pump</b>	Standard Mechanical Provision
<b>Fuel Pump Pushrod</b>	Standard Length
<b>Freeze Plugs</b>	10 x 1-5/8" Press In Cup Plugs
<b>Lifter Bores</b>	SBC .8427-.8437"
<b>Main Bearing Size</b>	2.450" (SBC 350)
<b>Main Bearing Bore</b>	2.649" (SBC 350)
<b>Main Cap Bolts</b>	#1 7/16" (2) 3/8" (2)
	#2, 3, 4 7/16 (2) Splayed (2)
	#5 7/16" (2) 3/8" (2)
<b>Main Cap Press</b>	.005"
<b>Main Caps</b>	All 5 Billet Steel. 3 Center Caps Splayed
<b>Main Cap Register</b>	Deep Stepped Register (No Need for Dowels)
<b>Oil System</b>	Wet Sump - Main Priority Oiling (Can Use Dry Sump)
<b>Oil Pump Shaft</b>	350 .481" OD - Standard
<b>Oil Filter</b>	SBC, Uses 2 Bolt Adapter
<b>Oil Pan</b>	Standard 350 SBC

<b>Rear Main Seal</b>	Standard 350 SBC
<b>Serial No. Location</b>	Laft Front & Main Caps
<b>Starter</b>	Standard SBC
<b>Stud Holes, Head</b>	Blind Holes
<b>Timing Chain/Gears</b>	Standard SBC Components
<b>Timing Cover</b>	Standard Cam Location SBC